



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102137-107
Job Sheet 197834



Part No: RB T102137-107

Job Qty: 8 pcs

Part Name: Tool Lifting



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/17/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/10/19

Description: ORDER 17742

Type: SOLD

Note: DWG RB T102137-107 RevG IPP Rev A 17.12.07 New issue DP Verify DD/IPP Rev. B 19.06.07 Material change DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	8 pcs	9/10/19		0.00	4.00	Small Fab - 1		M/LC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
105	External Load - 2 - B4B	8 pcs	9/10/19		0.00	2.67	External Load - 1 - B4B		Mie Sed 2019 - 9-24
							External Load - 2 - B4B		
							External Load - 3 - B4B		
110	QC 5	8 pcs	9/10/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Small Fab - 2 - B4B	8 pcs	9/10/19		0.00	8.00	QC 5 - 50		DAS 40 2019-09
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Small Fab - 2 - B4B	8 pcs	9/10/19		0.00	8.00	Small Fab - 1 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S214383



Part: RB T102137-107

Job No: 197834

Serial No/Batch: S214383

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 09/17/19

Plex 7/17/19 11:42 AM Dart.lajeunesse.marie

				Small Fab - 2 - B4B	MLL
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
130 Outsource - 13 - Zinc Plating 8 pcs	9/10/19			GR0002-VG U1002	2019-10-04
140 Packaging 2-1 - Receive - B4B 8 pcs	9/10/19	0.00 0.00		Packaging 2 - 1 - B4B	DF OCT 18 2019
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6 8 pcs	9/10/19	0.00 0.00		QC 6 - 9	DAS 81 9-89 OCT 22 2019
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
160 Small Fab - 3 - B4B 8 pcs	9/10/19	0.00 2.67		Small Fab - 1 - B4B	MLL
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
170 QC 5 8 pcs	9/10/19	0.00 0.00		QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	

				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	DAS
				QC 5 - 50	81
				QC 5 - 30	9-89
				QC 5 - 40	OCT 27 2019
				QC 5 - 61	
				QC 5 - 81	
180	Packaging 3-1 - Stock - B4B	8 pcs	9/10/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
190	QC 21 - FG	8 pcs	9/10/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 100 - (Small Fab) Assemble as per drawing. ***Assembly of Lanyard and ball lock pin not required for load test*** Descriptions: 105 - 1-Load test to 24,000Lbs as per RB t102137-107 sheet 6. 2-Sign and date sheet 6. 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Small Fab) 1-Disassemble 2-Using marktronic engrave load test date on 103 as per DWG. 3-Bag and tag 103,105,107,109 4-Using MARKTRONIC engraver engrave -103 as per note 7. 5-Bag and tag balance of parts and hardware and put aside for reassembly.					

7/17/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

130 - Issue P/O to Groupe Altech; P/O 44691 -RB T102137-107-103 -RB T102137-107-105 -RB T102137-107-107 -RB T102137-107-109 -Issue P/O; _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required

140 - (Receive & Inspect for Damage & Mat'l Certs)

150 - (QC6- All purchased or subcontracted products) Return these parts to Small Fab; -RB T102137-107-103 -RB T102137-107-105 -RB T102137-107-107 -RB T102137-107-109

160 - (Small Fab) 1-Fabricate lanyard and reassemble as per drawing. See note 8,9,10 and 11.

170 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
65 90630A165	Grade 8 Steel Nylon Insert Locknut 5/8"-18 X 3/4" Height	8 Ea (1 ea)	100-Small Fab - 1	3x 5199346 5x 5190790
199 AN10-47A	Bolt	8 Ea (1 ea)	100-Small Fab - 1	5x 5202050 3x 5194505
900 NAS1149F1063P	Washer (AN960-1016)	16 Ea (2 ea)	100-Small Fab - 1	5067037-3
24 NAS1333S6S10D	Quick Release Pin	8 Ea (1 ea)	100-Small Fab - 1	5199345
156 RB T102137-107-103 Strap		8 pcs (1 ea)	100-Small Fab - 1	5207766
150 RB T102137-107-105 Strap		8 pcs (1 ea)	100-Small Fab - 1	5210735
150 RB T102137-107-107 Sleeve		8 pcs (1 ea)	100-Small Fab - 1	5200890
152A RB T102137-107-109 Clevis		8 pcs (1 ea)	100-Small Fab - 1	7x 5203789 1x 5188606
26 3896T31 199293	Ferule 1/16 X 3/8" - Aluminum	16 Ea (2 ea)	160-Small Fab - 3 - B4B	5199293
64 90905A655	316 SS Split Ring 15/16" ID, X 1-1/16" OD, X 1/8" Thick	8 Ea (1 ea)	160-Small Fab - 3 - B4B	5223364
70 91772A826	18-8 SS Phillips Pan Head Screw #10-32 X 5/16" Long	8 Ea (1 ea)	160-Small Fab - 3 - B4B	5192659
58 97840A460	18-8 SS Tab For Wire Rope Lanyard 1.40" Long X 1/2" Width X 1/16" Thick	8 Ea (1 ea)	160-Small Fab - 3 - B4B	5206630
CL-2-C	Lanyard Wire	7.2000 ft (.9 ea)	160-Small Fab - 3 - B4B	5192012

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90630A165	8	10	0
	AN10-47A	8	3	0
	NAS1149F1063P	16	143	0
	NAS1333S6S10D	8	8	0
	RB T102137-107-103	8	0	0
	RB T102137-107-105	8	15	0
	RB T102137-107-107	8	5	0
	RB T102137-107-109	8	1	0
160-Small Fab - 3 - B4B	3896T31	16	439	0
	90905A655	8	13	0
	91772A826	8	100	0
	97840A460	8	20	0
	CL-2-C	7	1,210	0

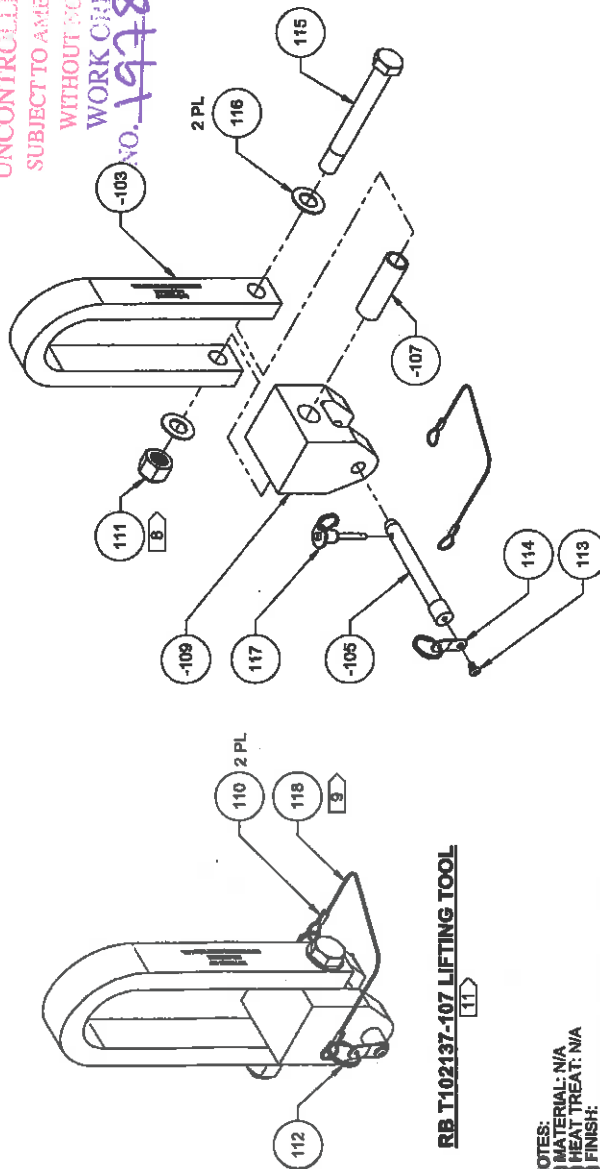
Part Specifications

Specifications could not be found.

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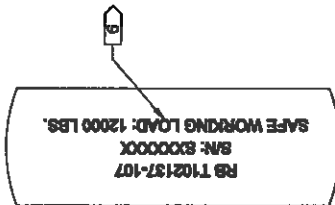
ITEM #	QTY	PART #	PART TITLE
-103	1	RB T102137-107-103	STRAP
-105	1	RB T102137-107-105	PIN
-107	1	RB T102137-107-107	SLEEVE
-109	1	RB T102137-107-109	CLEVIS
-110	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
-111	1	McMaster#80630A168 OR EQUIV.	GRADE 8 STEEL NYLON INSERT LOCKNUT 5/8"-18 X 3/4" HT.
-112	1	McMaster#80905A655 OR EQUIV.	316 SS SPLIT RING 1/16" ID. X 1-1/16" OD. X 1/8" THK.
-113	1	McMaster#91772A828 OR EQUIV.	18-8 SS PHILLIPS PAN HEAD SCREW #10-32 X 5/16" LG.
-114	1	McMaster#97840A460 OR EQUIV.	18-8 SS TAB FOR WIRE ROPE LANYARD 1.40" LG. X 1/2" WIDTH. X 1/16" THK.
-115	1	AN10-47A	BOLT
-116	2	NAS1148F1063P	WASHER
-117	1	NAS1333S6S10D	QUICK RELEASE PIN
-118	1	CARR-LANE#CL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197834



RB T102137-107 LIFTING TOOL

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH:
4) TOLERANCES: X.X = ± 0.1 / ± 1
X.XX = ± 0.01 / ± 0.5
X.XXX = ± 0.005 / ± 0.1
X.XXXX = ± 0.0005 / ± 0.05
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
UNITS: INCHES UNLESS OTHERWISE NOTED
IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RB T102137-107", S/N AND SWL AS SHOWN
ASSEMBLY AS SHOWN
TIGHTEN NUT UNTIL IT CONTACTS SURFACE, ENSURE 1-4 THREADS IN SAFETY
APPLY RED THREADLOCKER LOCITITE 263262 ON THREADS OF ITEM 113 THEN ASSEMBLE WITH ITEM -105, AND REMOVE EXCESS
INSTALL ITEM 113 HAND TIGHT
THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



DETAIL A

19-07-17

SEE PREVIOUS REVISION FOR MORE INFORMATION

UPDATED DRAWING TEMPLATE

ITEM -111 WAS NAS810-94 IS ITEM 115 AN10-47A
ITEM -112 WAS NAS1333-10 IS ITEM 117 NAS1333S6S10D
ITEM -113 WAS NAS3201-10 IS ITEM 113 NAS3201A828 OR EQUIV.
ITEM -114 WAS McMaster#9772A828 OR EQUIV.
REMOVED ITEM -110, -125, AND -129
-103 MATERIAL WAS 4104/412 IS 4140, FINISH WAS CAD PLATE
YELLOW IS ZINC PLATE YELLOW. DIM WAS 0.5200-0.5245 IS 0.0041.
DIM WAS 1.250 IS 1.25, REMOVED ENGRAVING NOTES, REMOVED
0.75 AND 0.83 DIMS, ADDED 4.00 DIM.
-105 MATERIAL WAS 4104/412 IS 01, FINISH WAS CAD PLATE
YELLOW IS ZINC PLATE YELLOW. HEAT TREAT WAS RC 48-50 IS 48-
52 RC. DIM WAS 0.194 IS 0.196, DIM WAS 10-24 UNC ∇ .50 IS 10-32
UNC ∇ 0.31, REMOVED .83 DIM, ADDED 4.00 DIM, ADDED
CYLINDRICITY GD&T TOLERANCE, ADDED R0.008 MAX.
-107 MATERIAL WAS 4104/412 IS 4140, FINISH WAS CAD PLATE
YELLOW IS ZINC PLATE YELLOW. HEAT TREAT WAS RC 32-37 IS 32-
38 RC. DIM WAS 0.8271-0.8300-0.002 IS 0.0041, DIM WAS 2.500 $\pm$.0001-
0.010 IS 2.495-2.498
-109 MATERIAL WAS 4104/412 IS 4140, FINISH WAS CAD PLATE
YELLOW IS ZINC PLATE YELLOW. DIM WAS 2.34 IS 2.493-2.498, DIM
WAS 0.504-0.501 IS 0.0010-0.006, REMOVED .25, 0.008 ∇ 0.75, 2.00,
1.16, .828, AND 1.38 DIMS, REMOVED ENGRAVING NOTE.

REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT		
DRAWN	KPT		
CHECKED	KPT		
MFG. APPR.	JFC		
APPROVED			
DATE	07/06/2019		

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

REV. G

TOOL PART #

RB T102137-107

SHEET 1 OF 3

TITLE

LIFTING TOOL

SCALE

NTS

PROPERTY OF DART AEROSPACE LTD
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐																																																																																	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)																																																																																	
Description Work Order Deviation								Disposition																																																																															
Root Cause <table border="1"> <tr> <td>Operator</td><td>☐</td> </tr> <tr> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> </tr> <tr> <td>Handling/Preservation</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> </tr> <tr> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Human Factors</td><td>☐</td> </tr> </table>								Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td><td>☐</td> <td>Contamination</td><td>☐</td> <td>Power Loss/Surge</td><td>☐</td> <td>Positioned Wrong</td><td>☐</td> </tr> <tr> <td>Bending</td><td>☐</td> <td>Misaligned/off center</td><td>☐</td> <td>Folio/Program</td><td>☐</td> <td>Outside Tolerance</td><td>☐</td> </tr> <tr> <td>Crushing</td><td>☐</td> <td>BOM/Route</td><td>☐</td> <td>Grain Direction</td><td>☐</td> <td>Drawing</td><td>☐</td> </tr> <tr> <td>Cracks</td><td>☐</td> <td>Broken/Damage/Defect</td><td>☐</td> <td>Weld</td><td>☐</td> <td>Finish</td><td>☐</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td> <td>Incomplete/Unclear Instructions</td><td>☐</td> <td>Wrong Stock Pulled</td><td>☐</td> <td>Part Lost/Missing</td><td>☐</td> </tr> <tr> <td>Marks/Chatter</td><td>☐</td> <td>Drill Holes</td><td>☐</td> <td>Out of Sequence</td><td>☐</td> <td>Misread</td><td>☐</td> </tr> <tr> <td>Mislabeled</td><td>☐</td> <td>Fit/Function</td><td>☐</td> <td>Off-set/Set-up</td><td>☐</td> <td></td><td></td> </tr> </table>								Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
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QC / QA Coordinator																																																																																							
Other/Details:																																																																																							



Proof Load Capacity Test

Part Number

Revision

Serial Number

Date

RB T102137-107

G

5214303

2019-9-18

Proof Load Capacity

24,000 Lbs

Tested By:

Michel Lalonde

Signed:

[Signature]

Position:

QC



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044691



Supplier: ULT002-VC
Ultraspec Inc.
2600 De Miniac
St Laurent
QC
H4S L7S Canada
Phone: 5143371782
Fax: 5143371784

PO No: POHB044691

PO Date: 10/4/19

Due Date: 10/16/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30

Freight Terms: Prepaid

Special Comments:

RECEIVED
OCT 07 2019

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197834	RB T102137-107	Tool Lifting -Issue P/O -RB T102137-107-103 (x 8 pcs) -RB T102137-107-105 (x 8 pcs) -RB T102137-107-107 (x 8 pcs) -RB T102137-107-109 (x 8 pcs) as per Dwg RevG -Zinc plate, ASTM B633 TYPE 2 SC2 -Color: yellow -Material type: 4140 -Certificate of Conformity is required	Firmed	-	10/16/19	8 pcs	0 pcs	8 pcs	\$17.50/pcs	\$140.00

OCT 18 2019

Line Item Note: 8 x RB T102137-107 = 32 pcs.

Grand Total: \$140.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044691



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/7/19 7:38 AM Dart.Lavoie.Chantal



CERTIFICAT DE CONFORMITÉ / CERTIFICATE OF COMPLIANCE
BON DE LIVRAISON / PACKING SLIP
049649-1

BUYER:

Client / Customer:
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Livrer À / Ship To:
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Date	Généré Par Generated By	Packaging Paquets	Vendor Code Code Vendeur	Transport	Customer PO / BC Client
10-Oct-2019	Éric Auger	1-BOX			POHB044691
#	No de Serie / Part Number Line Item Details	Description/Information Additionnelle Additional Information	Commandée Ordered	Acceptée Accepted	Rejetée Rejected

1	RBT102137-107 Rev. G MAT: 4140 Prog /Prime: /COMM.	TOOL LIFTING Job No./WO. 197834 YELLOW ZINC PLATING PER ASTM-B633, REV. 19, TYPE 2, SC 2 (SALT SPRAY AND ADHESION TESTS HAVE NOT BEEN PERFORMED) (NOTE: 8 SETS OF 4 PCS = TOTAL 32 PCS : 8 PCS EA X #RBT102137-103, -105, -107, -109)	8	8	0
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DAS
81
8-89

RECEIVED
OCT 16 2019
DART AEROSPACE LTD.

CERTIFICATE OF COMPLIANCE : I certify that the parts included on this certificate have been processed as per specifications listed above and conform to all the requirements detailed in the contract or purchase order, this compliance is supported by a thorough inspection of parts and regular qualification of material processing facilities

Ultraspec Inc.

Authorized Signature : _____

Éric Auger

Parts

Received by : _____

All claims with reference to this order must be made within 30 days from receipt of good.